

CLAIMS

What is claimed is:

1. A dual use injection molding tool comprising:
 - 5 injection molding tool with techniques for both low pressure and high pressure injection molding for injection of material into a bolster; and a lifter.
 2. The tool as in claim 1, wherein said lifter further comprises a retracted, non-functional position and an extended, functional position.
 3. The tool as in claim 1, wherein said lifter is located on the periphery edge 10 of said bolster.
 4. The tool as in claim 1, wherein said material is molten plastic.
 5. The tool as in claim 2, wherein said lifter is moved and locked in said retracted, non-functional position when used for low pressure injection molding techniques.
 - 15 6. The tool as in claim 2, wherein said lifter is moved and locked in said extended, functional position when used for high pressure injection molding techniques.